

# DATA COLLECTION SHEET



JOB: BENDIX 70 BIKE BRAKE (SHORT FORM)  
 TASK: \_\_\_\_\_  
 EMPLOYEE: \_\_\_\_\_  
 TRAINER: \_\_\_\_\_

COMPANY: \_\_\_\_\_  
 CRITERION: \_\_\_\_\_  
 TRAILS TO CRITERION: \_\_\_\_\_  
 TIME TO CRITERION: \_\_\_\_\_  
 SHEET \_\_\_\_\_ OF \_\_\_\_\_

Date																																													
	Trial	1	2	3	4	5	6	7	8	9	0	1	2	3	4	5	6	7	8	9	0	1	2	3	4	5	6	7	8	9	0	1	2	3	4	5	6	7	8	9	0				
1 Pick up Axle																																													
2 Seat and Thread Expander																																													
3 Seat Large Bearing																																													
4 Seat Cap																																													
5 Seat Arm onto Expander																																													
6 Regrasp Assembly																																													
7 Thread Hex Nut																																													
8 Place assembly in Hub																																													
9 Pick up Hub & Hold																																													
10 Insert Sub																																													
11 Insert 1st Shoe																																													
12 Rotate Hub Assembly 180°																																													
13 Inset 2nd shoe																																													
14 Lift Hub Assembly from table																																													
15 P/U Axle & seat into Hub																																													
16 Squeeze assembly & Rotate																																													
17 Regrasp assembly w/LH																																													
18 Seat large Bearing w/RH																																													
19 Thread Drive onto Hub																																													
20 Drop Small bearing																																													
21 Thread & tighten cone																																													
22 Place assembly aside																																													
3																																													
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